

1. Identification

Product identifier	NOVOCOAT™ EP3800 CERAMIC CARBIDE FC PART A, NOVOCOAT™ EP3800 CERAMIC CARBIDE SC PART A
Other means of identification	None.
Recommended use	Highly abrasive service
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Armor Limited, Inc.
Address	2410 US-15 South, Sumter, SC 29150
After hours telephone number	
	1-877-982-7667
Normal work hours telephone number	
	1-877-982-7667
Website	www.armor-inc.com
E-mail	customerservice@armor-inc.com
Emergency 24-hour telephone number	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction.
Precautionary statement	
Prevention	Avoid breathing dust/fume/gas/mist/vapors/spray. Wear eye protection/face protection. Wear protective gloves. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
Response	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. Specific treatment see Section 4 of this SDS.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Bisphenol F-(epichlorohydrin);epoxy resin		28064-14-4	5 - 20
PROPANE,2,2-BIS[p-(2,3-EPOXYPROPOXY)PHENYL]-,POLYMERS		25085-99-8	5 - 20
Other components below reportable levels			74.4999999999945

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Wash contaminated clothing before reuse. Wash clothing separately before reuse. Call a physician or poison control center immediately.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Call a physician or poison control center immediately.
Most important symptoms/effects, acute and delayed	Skin irritation. Irritation of eyes. May cause an allergic skin reaction. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause redness and pain.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Do not touch or walk through spilled material. Ventilate closed spaces before entering them. Keep people away from and upwind of spill/leak. Avoid inhalation of dust. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Avoid the generation of dusts during clean-up. Collect dust using a vacuum cleaner equipped with HEPA filter. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways. Stop the flow of material, if this is without risk.

Large Spills: Wet down with water and dike for later disposal. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Minimize dust generation and accumulation. Provide appropriate exhaust ventilation at places where dust is formed. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Observe good industrial hygiene practices. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Wear safety glasses with side shields (or goggles).

Skin protection**Hand protection**

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance****Physical state**

Paste.

Form

Cream highly-filled paste.

Color

Cream

Odor

Not available.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

Not available.

Flash point

Not available.

Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	860 °F (460 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Bulk density	16.6 lb/gal
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Specific gravity	1.99 @21°C/70°F

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizing agents. Chlorine.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes. Skin irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause redness and pain. May cause an allergic skin reaction. Rash. Dermatitis.

Information on toxicological effects

Acute toxicity Not known.

Product	Species	Test Results
NOVOCOAT™ EP3800 CERAMIC CARBIDE FC PART A, NOVOCOAT™ EP3800 CERAMIC CARBIDE SC PART A		
Acute		
Oral		
LD50	Rat	504484 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This substance has no evidence of carcinogenic properties.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Not classified.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.

12. Ecological information

Ecotoxicity	The product contains a substance which is toxic to aquatic organisms.		
Product	Species		Test Results
NOVOCOAT™ EP3800 CERAMIC CARBIDE FC PART A, NOVOCOAT™ EP3800 CERAMIC CARBIDE SC PART A			
Aquatic			
Crustacea	EC50	Daphnia	628.2208 mg/l, 48 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Mobility in soil	No data available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. When this product as supplied is to be discarded as waste, it does not meet the definition of a RCRA waste under 40 CFR 261. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
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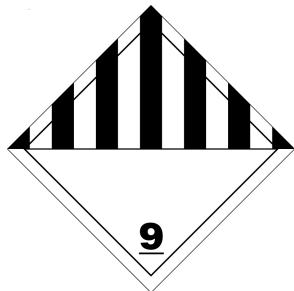
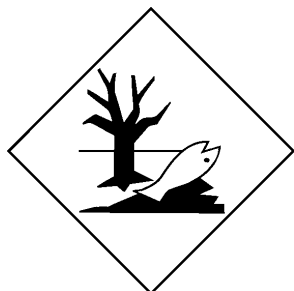
IATA	
UN number	UN3077
UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (Bisphenol F-(epichlorohydrin);epoxy resin)

Material name: NOVOCOAT™ EP3800 CERAMIC CARBIDE FC PART A, NOVOCOAT™ EP3800 CERAMIC CARBIDE SC PART A

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Transport hazard class(es)**Class** 9**Subsidiary hazard** -**Packing group** III**Environmental hazards** Yes**ERG Code** 9L**Special precautions for user** Not Regulated if weight is less or equal to 5L (liquid) or 5kg (solid).**Other information****Passenger and cargo aircraft** Allowed with restrictions.**Cargo aircraft only** Allowed with restrictions.**IMDG****UN number** UN3077**UN proper shipping name** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Bisphenol F-(epichlorohydrin);epoxy resin), MARINE POLLUTANT**Transport hazard class(es)****Class** 9**Subsidiary hazard** -**Packing group** III**Environmental hazards****Marine pollutant** Yes**EmS** F-A, S-F**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable.**IATA; IMDG****Marine pollutant****General information**

IMDG Regulated Marine Pollutant.

15. Regulatory information**US federal regulations** All components are on the U.S. EPA TSCA Inventory List.**Toxic Substances Control Act (TSCA)****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312

Yes

Hazardous chemical**Classified hazard categories**

Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations**California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
 A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	06-12-2020
Revision date	06-11-2025
Version #	05
NFPA ratings	Health: 2 Flammability: 0 Instability: 0

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Armor cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.