

1. Identification

Product identifier PENNCOATTM 601 Primer

Other means of identification None.

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Armor Limited, Inc.
Address 2410 US-15 South, Sumter, SC 29150

After hours telephone number 1-877-982-7667

Normal work hours telephone number 1-877-982-7667

Website www.armor-inc.com

E-mail customerservice@armor-inc.com

Emergency 24-hour telephone number CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887

Information on operation hours 8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2

Health hazards Acute toxicity, oral Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A

Reproductive toxicity (the unborn child) Category 2

Specific target organ toxicity, single exposure Category 3 narcotic effects

Specific target organ toxicity, repeated exposure Category 2

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2

Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Harmful if swallowed. Causes serious eye irritation. Suspected of damaging fertility or the unborn child. Causes skin irritation. May cause damage to organs through prolonged or repeated exposure. May cause drowsiness or dizziness. Highly flammable liquid and vapor. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention

Avoid release to the environment. Obtain special instructions before use. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection. Observe good industrial hygiene practices. Wash thoroughly after handling. Do not handle until all safety precautions have been read and understood. Use only outdoors or in a well-ventilated area.

Response

IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Specific treatment see Section 4 of this SDS. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. Wash hands after handling. Get medical advice/attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF exposed or concerned: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. In case of fire: Use appropriate media to extinguish. Collect spillage.

Storage

Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
TOLUENE		108-88-3	70 - 80
Other components below reportable levels			24

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.

Skin contact

Wash off with soap and water. Take off contaminated clothing and wash before reuse. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions. Get medical attention immediately.

Most important symptoms/effects, acute and delayed

Direct contact with eyes may cause temporary irritation. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Treat symptomatically. Keep victim under observation. Keep victim warm. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures**

Keep unnecessary personnel away. Keep out of low areas. Keep people away from and upwind of spill/leak. Avoid inhalation of vapors or mists. Ventilate closed spaces before entering them. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Remove with vacuum trucks or pump to storage/salvage vessels.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. Use non-sparking tools and explosion-proof equipment. Ground/bond container and receiving equipment. Avoid contact with eyes, skin, and clothing. Do not breathe dust/fume/gas/mist/vapors/spray. When using, do not eat, drink or smoke. All equipment used when handling the product must be grounded. Keep away from sources of ignition - No smoking. Do not use in areas without adequate ventilation. Avoid prolonged exposure. Avoid release to the environment. Provide adequate ventilation. Wash thoroughly after handling. Observe good industrial hygiene practices. Vapors may form explosive mixtures with air. Wear appropriate personal protective equipment.

Conditions for safe storage, including any incompatibilities

Store locked up. Do not handle or store near an open flame, heat or other sources of ignition. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Ground/bond container and equipment. Do not store in direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store in a cool, dry place out of direct sunlight. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-2 (29 CFR 1910.1000)

Components	Type	Value
TOLUENE (CAS 108-88-3)	Ceiling	300 ppm
	TWA	200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
TOLUENE (CAS 108-88-3)	TWA	20 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
TOLUENE (CAS 108-88-3)	STEL	560 mg/m ³
		150 ppm
	TWA	375 mg/m ³
		100 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
TOLUENE (CAS 108-88-3)	0.3 mg/g	o-Cresol, with hydrolysis	Creatinine in urine	*
	0.03 mg/l	Toluene	Urine	*
	0.02 mg/l	Toluene	Blood	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

TOLUENE (CAS 108-88-3) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

TOLUENE (CAS 108-88-3) Skin designation applies.

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded. Explosion-proof general and local exhaust ventilation. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. When using, do not eat, drink or smoke. Keep away from food and drink.

9. Physical and chemical properties

Appearance	Black liquid
Physical state	Liquid.
Form	Liquid.
Color	Black
Odor	Hydrocarbon-like.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-138.82 °F (-94.9 °C) estimated

Initial boiling point and boiling range	231.08 °F (110.6 °C) estimated
Flash point	40.0 °F (4.4 °C) estimated
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	1.3 % estimated
Explosive limit - upper (%)	7 % estimated
Vapor pressure	37.86 hPa estimated
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	896 °F (480 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	7.00 lb/gal estimated
Percent volatile	70 - 80 %
Specific gravity	0.8 estimated
VOC	70 - 80 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics	Headache. Nausea, vomiting. Severe eye irritation. May cause drowsiness and dizziness. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Exposure may cause temporary irritation, redness, or discomfort. Skin irritation.
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Information on toxicological effects

Acute toxicity	Harmful if swallowed. Narcotic effects.
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Components	Species	Test Results
TOLUENE (CAS 108-88-3)		
Acute		
Dermal		
LD50	Rabbit	12120 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	
TOLUENE (CAS 108-88-3)	3 Not classifiable as to carcinogenicity to humans.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	
Not listed.	
US. National Toxicology Program (NTP) Report on Carcinogens	
Not listed.	
Reproductive toxicity	Suspected of damaging fertility or the unborn child.
Specific target organ toxicity - single exposure	May cause drowsiness and dizziness.
Specific target organ toxicity - repeated exposure	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard	Not available.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity	Toxic to aquatic life with long lasting effects.
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Product	Species		Test Results
PENNCOAT™ 601 Primer			
Aquatic			
Crustacea	EC50	Daphnia	13.4507, 48 hours
Fish	LC50	Fish	116.1168, 96 hours
Acute			
Crustacea	EC50	Daphnia	7.1842, 48 hours estimated
Fish	LC50	Fish	7.75, 96 hours estimated
Components	Species		Test Results
TOLUENE (CAS 108-88-3)			
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	>= 5.46 - <= 9.83 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	>= 5.89 - <= 7.81 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	No data available.
Partition coefficient n-octanol / water (log Kow)	
TOLUENE	2.73
Mobility in soil	No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations**Disposal instructions**

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information**DOT**

UN number	UN1133
UN proper shipping name	Adhesives, containing a flammable liquid
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Environmental hazards	
Marine pollutant	no
Special precautions for user	Not available.
Special provisions	149, B52, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242

IATA

UN number	UN1133
UN proper shipping name	Adhesives containing flammable liquid
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	YES
ERG Code	3L
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1133
UN proper shipping name	ADHESIVES containing flammable liquid, MARINE POLLUTANT
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-D
Special precautions for user	Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not available.

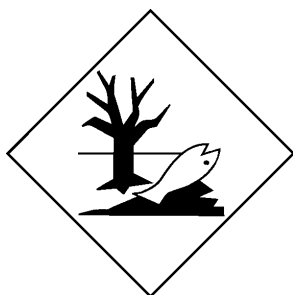
DOT



IATA; IMDG



Marine pollutant



General information

IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

TOLUENE (CAS 108-88-3)

Listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories

Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
TOLUENE	108-88-3	70 - 80

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

TOLUENE (CAS 108-88-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

TOLUENE (CAS 108-88-3) 6594

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

TOLUENE (CAS 108-88-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

TOLUENE (CAS 108-88-3) 594

US state regulations**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

TOLUENE (CAS 108-88-3)

California Proposition 65

WARNING: WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

California Proposition 65 - CRT: Listed date/Developmental toxin

TOLUENE (CAS 108-88-3) Listed: January 1, 1991

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 05-18-2021

Revision date 04-26-2023

Version # 03

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.