

1. Identification

Product identifier	NOVOCOAT™ EP3900 MACHINABLE PASTE PART A	
Other means of identification	None.	
Recommended use	Not available.	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Company Name	Armor Limited, Inc.	
Address	2410 US-15 South, Sumter, SC 29150	
After hours telephone number	1-877-982-7667	
Normal work hours telephone number	1-877-982-7667	
Website	www.armor-inc.com	
E-mail	customerservice@armor-inc.com	
Emergency 24-hour telephone number	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887	
Information on operation hours	8:00 a.m. to 5:00 p.m.	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements


Signal word	Warning
Hazard statement	Causes eye irritation. Causes skin irritation. May cause an allergic skin reaction.
Precautionary statement	
Prevention	Wear eye protection/face protection. Wear protective gloves. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace. Wash thoroughly after handling.
Response	Specific treatment see Section 4 of this SDS. IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If eye irritation persists: Get medical advice/attention.
Storage	Not available.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Not applicable.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
BISPHENOL A-(EPICHLOROHYDRIN) EPOXY RESIN		25068-38-6	20 - 40
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER		28064-14-4	10 - 20
QUARTZ		14808-60-7	< 0.1
Other components below reportable levels			60.293

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists. Wash contaminated clothing before reuse.
Eye contact	Rinse with water. Continue to rinse for at least 15 minutes. Get medical attention if irritation persists after washing.
Ingestion	Rinse mouth. Do not induce vomiting. If vomiting occurs, the head should be kept low so that stomach vomit doesn't enter the lungs. Call a POISON CENTER or doctor/physician if you feel unwell.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	<p>This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use.</p>
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Avoid prolonged exposure. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store in original tightly closed container.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	PEL	0.05 mg/m ³	Respirable dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.05 mg/m ³	Respirable dust.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses; chemical goggles (if splashing is possible).

Skin protection

Hand protection

Chemical resistant gloves are recommended. If contact with forearms is likely wear gauntlet style gloves.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Not available.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point 3632 °F (2000 °C) estimated

Initial boiling point and boiling range 302 °F (150 °C) estimated

Flash point 482.0 °F (250.0 °C) estimated

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits**Explosive limit - lower (%)** Not available.**Explosive limit - upper (%)** Not available.**Vapor pressure** 0.00001 hPa estimated**Vapor density** Not available.**Relative density** Not available.**Solubility(ies)****Solubility (water)** Not available.**Partition coefficient (n-octanol/water)** Not available.**Auto-ignition temperature** Not available.**Decomposition temperature** Not available.**Viscosity** Not available.**Other information****Density** 14.44 lb/gal estimated**Specific gravity** 1.73 estimated**10. Stability and reactivity****Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.**Chemical stability** Material is stable under normal conditions.**Possibility of hazardous reactions** Hazardous polymerization does not occur.**Conditions to avoid** Avoid temperatures exceeding the flash point. Contact with incompatible materials.**Incompatible materials** Strong oxidizing agents.**Hazardous decomposition products** No hazardous decomposition products are known.**11. Toxicological information****Information on likely routes of exposure****Inhalation** May cause sensitization by inhalation.**Skin contact** Causes skin irritation. May cause an allergic skin reaction.**Eye contact** Causes eye irritation.**Ingestion** May be harmful if swallowed.**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.**Information on toxicological effects****Acute toxicity**

Product	Species	Test Results
NOVOCOAT™ EP3900 MACHINABLE PASTE PART A		
Acute		
Oral		
LD50	Rat	1.6e+007 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.**Serious eye damage/eye irritation** Causes eye irritation.**Respiratory or skin sensitization****Respiratory sensitization** May cause sensitization by inhalation.**Skin sensitization** Causes skin irritation. May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.

IARC Monographs. Overall Evaluation of Carcinogenicity

QUARTZ (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

QUARTZ (CAS 14808-60-7) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

QUARTZ (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not available.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product contains a substance which is toxic to aquatic organisms.

Product	Species	Test Results
NOVOCOAT™ EP3900 MACHINABLE PASTE PART A		
Aquatic		
Crustacea	EC50 Daphnia	10.1198, 48 hours
Fish	LC50 Fish	5.6222, 96 hours
<i>Acute</i>		
Crustacea	EC50 Daphnia	1111111.125, 48 hours estimated
Fish	LC50 Fish	1111111.125, 96 hours estimated
Components		
PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER (CAS 28064-14-4)		
Aquatic		
<i>Acute</i>		
Fish	LC50 Fish	> 1 - < 10 mg/l

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions When this product as supplied is to be discarded as waste, it does not meet the definition of a RCRA waste under 40 CFR 261.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

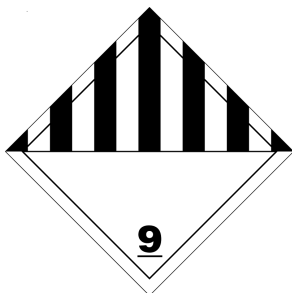
UN number	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A-(EPICHLOROHYDRIN) EPOXY RESIN, PHENOL-FORMALDEHYDE POLYMER GLYCIDYL ETHER)
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	YES
ERG Code	9L
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

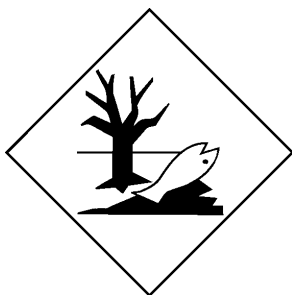
UN number	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., MARINE POLLUTANT
Transport hazard class(es)	
Class	9
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	Yes
EmS	F-A, S-F
Special precautions for user	Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

IATA; IMDG



Marine pollutant



15. Regulatory information

US federal regulations All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

QUARTZ (CAS 14808-60-7)

Cancer
lung effects
immune system effects
kidney effects**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes**Classified hazard categories** Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****California Proposition 65****WARNING:** WARNING: This product contains a chemical known to the State of California to cause cancer.**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-12-2020
Revision date 06-09-2023
Version # 04

NFPA ratings

Health: 2
Flammability: 0
Instability: 0

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

Product and Company Identification: Alternate Trade Names
Composition / Information on Ingredients: Disclosure Overrides
Regulatory information: US state regulations
Regulatory information: California Proposition 65