



Novocoat EP5700 Ceramic Paste

SELECTION & SPECIFICATION DATA

Type	Novolac Epoxy Ceramic Paste
Description	Novocoat EP5700 Ceramic Paste is a two-component 100% solids trowel-grade novolac epoxy polymeric repair paste used to fill voids and rebuild worn metal surfaces in pumps, motors, impellers, fans, tube sheets, heat exchangers, elbows, nozzles and more.
Features	<ul style="list-style-type: none">• 100% solids, no VOCs• Excellent chemical resistance• Maximum heat resistance
Uses	<ul style="list-style-type: none">• Coal chutes and silos• Dry bag houses• Slurry tanks• Heat exchanger internals• Pumps• Motors, impellers, fans, elbows, nozzles
Color	Dark gray
Solids Content	99% – 100% by volume

SUBSTRATES & SURFACE PREPARATION

All	Substrate must be clean, dry and free of contaminants.
Steel	<p>Immersion: SSPC-SP 10/NACE 2 Near White Metal Blast with angular profile of 2.5 – 3.5 mils.</p> <p>Non-immersion: SSPC-SP 6/NACE 3 Commercial Blast with angular profile of 1.5 – 3.0 mils, SSPC-SP 2 Hand Tool or SSPC-SP 3 Power Tool Cleaning are suitable for mild environments.</p> <p>Self-priming on steel.</p>
Weld Repair	Use a flame to sweat out oil from deeply impregnated surfaces. Stabilize cracks by drilling the extremities. Long cracks should be drilled, tapped and bolted every few inches. Vee-out all cracks using a file. Degrease using clean rags.
Substrate Temperature	Surface should be at least 50°F (10°C) and relative humidity not to exceed 90%. Maximum substrate temperature should be kept to 140°F (60°C). Contact ErgonArmor for conditions where the substrate temperature exceeds 140°F (60°C).

MIXING & THINNING

Ratio	4.95A:1B by weight
Mixing	DO NOT MIX PARTIAL KITS. Transfer the entire contents of the Resin and Hardener onto the plastic mix board. Mix together thoroughly until color of material is uniform and free of streaks.
Thinning	Do not thin.

Pot Life	40 minutes at 75°F (24°C)
	Pot life is shorter at higher temperatures. A larger volume of mixed material will have a shorter pot life than a smaller volume.

Cleanup	MEK or Acetone
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APPLICATION GUIDANCE

Application	Apply directly onto the prepared surface with the plastic applicator or spatula provided. Press down firmly to remove entrapped air, fill all cracks, and ensure maximum contact with the surface. Use reinforcement tape over holes and cracks.
Brush & Roller	Brush or roller can be used to smooth uncured surface with solvent if desired.

CURE TIME & RECOAT WINDOW

Recoat window	1 – 1.5 hours at 70°F (21°C)
Light loading	12 hours at 70°F (21°C)
Full or chemical service	7 days at 70°F (21°C)

Return-to-service will vary with temperature during cure and chemical service. Consult ErgonArmor Technical Service for guidance.

SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
Ventilation	Provide thorough air circulation during and after application until the material has cured when used in enclosed areas.

ESTIMATING & PACKAGING

Theoretical Coverage	12.8 square feet per gallon at 125 mils Allow for loss in mixing and application.
Package Sizes	<p>Dark Gray, 4 x 2.2 lbs (1 kg) Kit Case</p> <p>Each 2.2 lb (1 kg) kit includes</p> <ul style="list-style-type: none">- Part A Resin Dark Gray, 1.8 lbs (0.8 kg) Jar- Part B Hardener, 0.37 lbs (0.2 kg) Jar- Mixing knife, spreader <p>Each case includes one mixing board.</p> <p>Item #: M-EP5720-QTCS-01</p> <p>Dark Gray, 11 lbs (5 kg) Kit</p> <ul style="list-style-type: none">- Part A Resin, 9.2 lbs (4.2 kg) Pail- Part B Hardener, 1.9 lbs (0.8 kg) Jar <p>Item #: M-EP5720-1GLKT-01</p>



Storage & Shelf Life

Maintain products in original packaging and sealed until ready for use. Estimated shelf life is 24 months for part A and 12 months for part B when stored in a dry area at 75°F (24°C). Actual shelf life may vary with storage conditions.

If there is any question with respect to the quality of the components, check reactivity prior to use. For assistance consult with ErgonArmor.

TYPICAL PHYSICAL PROPERTIES

TEST METHOD	RESULTS
Pull-off adhesion test ASTM D4541	>2800 psi
Flash point	>250°F (121°C)
Coefficient of thermal expansion	1.8 x 10 ⁻⁶ /°F
Specific gravity	Resin: 1.51 Hardener: 0.95
VOC	0 grams/liter
Density	11.4 lbs/gallon

SERVICE TEMPERATURE

SERVICE	MAXIMUM TEMPERATURE
Dry	450°F (232°C)
Splash/spill	Up to 360°F (182°C) depending on chemical service
Immersion service	Up to 300°F (149°C) depending upon chemical service. For immersion service over 150°F (66°C), consult ErgonArmor Technical Service for guidance.

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