

SELECTION & SPECIFICATION DATA

Type	Asphalt Cutback
Description	Blackhawk 5114 Primer is a low VOC cutback asphalt primer that imparts a tacky surface to porous roof substrates. It is used as a primer for asphaltic roofing adhesives, hot melts and other membranes.
Uses	<ul style="list-style-type: none"> • Primer for asphaltic adhesives • Hot-melt asphaltic membranes
Color	Black
Topcoats	Consult ErgonArmor
Finish	Matte
Dry Film Thickness (DFT)	5 – 15 mils
Solids Content	64% by weight
Theoretical Coverage Rate	1050 square feet per gallon at 1 mil DFT
VOC Value(s)	<350 g/L (2.92 lbs/gal)

SUBSTRATES & SURFACE PREPARATION

All	Surfaces must be clean and dry. Remove all dirt, dust, oil and other contaminants.
Previously Painted Surfaces	Consult with ErgonArmor Technical Service Department

MIXING AND THINNING

Mixing	Light mixing may be necessary. Ready to use if sealed properly in ideal storage conditions.
Thinning	Not recommended

APPLICATION EQUIPMENT GUIDELINES

Airless Spray	Pump size 15:1 or greater Spray hose - 200 ft maximum x 1/2 in ID Whip - 15 ft x 1/4 in ID
Brush	Wide, fiber brush
Roller	Low-nap

CLEANUP & SAFETY

Cleanup	Mineral spirits or similar solvent
Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
Ventilation	Use in well ventilated areas

PACKAGING, HANDLING & STORAGE

Shelf Life	12 months at 75°F (24°C) when kept at recommended storage conditions and in original unopened containers.
Storage Temperature & Humidity	40°F – 110°F (4°C – 43°C) 0 – 100% relative humidity
Storage	Store indoors. Always inspect the product prior to use to make sure it is smooth and properly mixed.
Package Sizes & Shipping Weights	5 gallon pail - 40 lbs 55 gallon drum - 450 lbs 275 gallon IBC - 2200 lbs

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